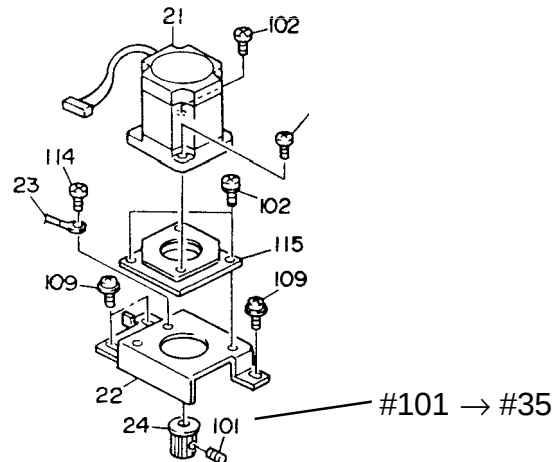


Model	F401 Sorter Stapler	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts catalog correction			

Please correct your parts catalog as follows:

Incorrect P/N	Correct P/N	Description	Q'ty Used	Parts Catalog	
				Index No.	Page
05740040E		Hexagon Headless Set Screw - M4 x 4	n	108	15
	05740040E	Hexagon Headless Set Screw - M4 x 4	n	108	15
	A3773255	Hexagon Headless Set Screw - M4 x 4	1	35	15



T. Inoue
T. Inoue, General Manager
1st Field Information Dept. QAC

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION	
			CODE	SERIAL NUMBER
Savin ST28	120/60	U.S.A.	A606 - 15	
Ricoh ST28	120/60	U.S.A., etc.	A606 - 17	
	230/50	Europe, etc.		
NRG ST28	120/60	U.S.A. , Canada, etc.	A606 - 22	
	230/50	Europe, etc.		
Infotec ST28	230/50	Europe	A606 - 26	
NRG ST28P	120/60	U.S.A. , Canada, etc.	A606 - 52	
Savin ST28P	120/60	U.S.A.	A606 - 55	
Ricoh ST28P	120/60	U.S.A., etc.	A606 - 57	
NRG ST28P	120/60	U.S.A. , Canada, etc.	A606 - 62	
NRG ST28P	230/60	Europe	A606 - 66	
Ricoh ST28P	230/50	Europe	A606 - 67	

Model: F401 Sorter Stapler		Date: 15-Feb-98	No: 2
Modified Article: Gripper Solenoid Bracket etc		Prepared by: F.Noguchi	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☒ Part standardization ☐ Other		

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A3774436	A6644436	Gripper Solenoid Bracket	1-1	O/O	7	10	
A6064441	A6644441	Slider Support Bracket	1-1	O/O	7	22	
A6064721	A6644721	Stapler Slide Bracket	1-1	O/O	9	16	
A3774745	A6644745	Harness Cover	1-1	O/O	9	24	
A3773311	A6643311	End Fence Bracket	1-1	O/O	11	34	
A3774131	A6644131	Upper Jogger Stay	1-1	O/O	13	13	
A3774133	A6644133	Lower Jogger Stay	1-1	O/O	15	4	
A6061141	A6641141	Upper Stay	1-1	O/O	17	10	
AF022068	AF022097	Driven Roller	3-3	O/O	17	13	
			4-4	O/O	19	13	
A3772311	A6642311	Right Guide Plate	1-1	O/O	17	17	
A3771151	A6641151	Stay	2-2	O/O	17	20	
			1-1	O/O	21	10	
A3772131	A6642131	Right Lower Guide	1-1	O/O	19	10	
A3771126	A6641126	Front Cover Plate	1-1	O/O	19	15	
A6061171	A6641171	Exit Stay	1-1	O/O	19	19	
A6061181	A6641181	Middle Stay	1-1	O/O	19	24	
A6067311	A6067316	Hopper Bracket	1-1	O/O	23	1	

Due to part standardization, the parts listed above have been changed.

Model: F401 Sorter Stapler

Date: 15-Feb-98

No: 2

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin ST28	120/ 60	U. S. A.	A606 - 15	
	120/ 60	U. S. A., etc.		
Ricoh ST28			A606 - 17	
	230/ 50	Europe, etc.		
NRG ST28	120/ 60	U. S. A. , Canada, etc.	A606 - 22	
	230/ 50	Europe, etc.		
Infotec ST28	230/ 50	Europe	A606 - 26	
NRG ST28P	120/ 60	U. S. A. , Canada, etc.	A606 - 52	
Savin ST28P	120/ 60	U. S. A.	A606 - 55	
Ricoh ST28P	120/ 60	U. S. A., etc.	A606 - 57	
NRG ST28P	120/ 60	U. S. A. , Canada, etc.	A606 - 62	
NRG ST28P	230/ 60	Europe	A606 - 66	
Ricoh ST28P	230/ 50	Europe	A606 - 67	

Model: Sorter Stapler for F401S		Date: 31-Jul-98	No: 3
Modified Article: Front Cover Plate		Prepared by: F.Noguchi	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☒ To facilitate assembly ☐ To improve reliability () ☐ Part standardization ☐ Other		

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A6641126	A3771126	Front Cover Plate	1	O/O	19	15	

The three holes in the front cover plate for the screws to secure it were designed for tapping screws so when the front cover plate was attached to the side frame it also rotated when the screws were tightened. The three holes have been changed to suit M4 screws.

Model: Sorter Stapler for F401S		Date: 31-Aug-98	No: 4
Modified Article: Stapler Slide Bracket etc.		Prepared by: F.Noguchi	
From: QAC Field Information Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To facilitate assembly ☐ To improve reliability () ☒ Part standardization ☐ Other		

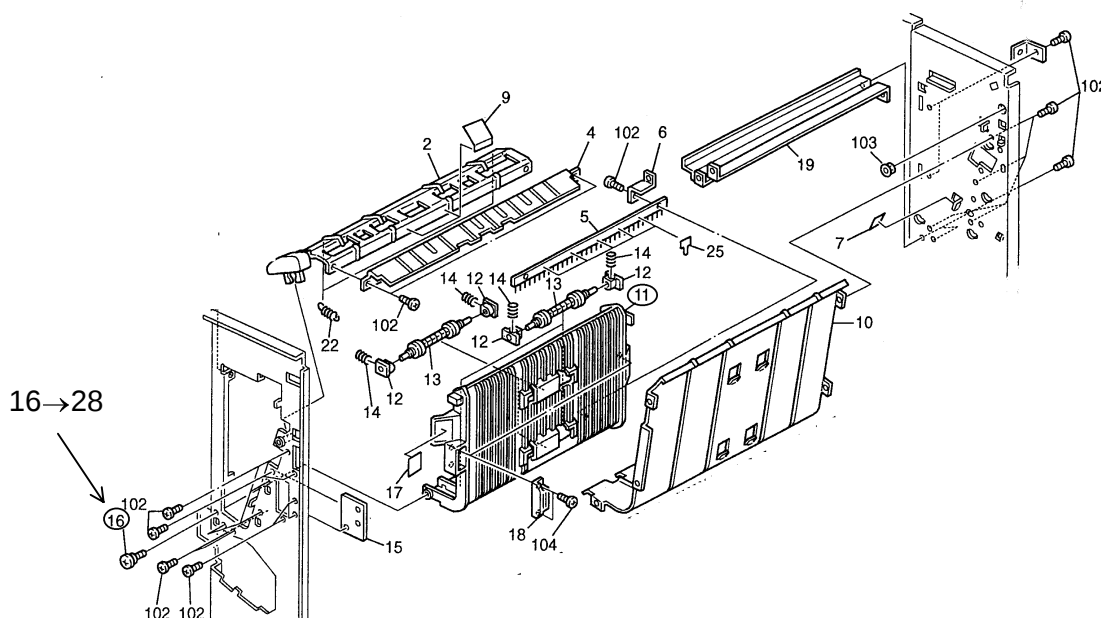
Due to parts standardization, the following parts have been changed.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A6644721	A8214721	Stapler Slide Bracket	1	O/O	9	16	
A3771636	A8211636	Upper Rear Cover Bracket	1	O/O	11	27	
A3772141	A8212141	Left Lower Guide	1	X/X	19	11	*
54131882		Stepped Screw	3-2	X/	19	16	
	A8212151	Stopper-Guide Plate-Left Lower	0-1	/X	19	*28	*
A6641171	A8211171	Exit Tray	1	O/O	19	19	

*New Index

*Note: Due to a change in the mold of the Left Lower Guide (A3772141), the old one can no longer be supplied. When installing the new Left Lower Guide (A8212141), please use the Stopper -Guide Plate - Left Lower (A8212151).

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Model: Sorter Stapler for F401S

Date: 31-Aug-98

No: 4

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin ST28	120/ 60	U. S. A.	A606 - 15	5A18030001
	120/ 60	U. S. A., etc.		
Ricoh ST28			A606 - 17	A7068030001
	230/ 50	Europe, etc.		
NRG ST28	120/ 60	U. S. A. , Canada, etc.	A606 - 22	AE48030001
	230/ 50	Europe, etc.		
Infotec ST28	230/ 50	Europe	A606 - 26	3K40380001
NRG ST28P	120/ 60	U. S. A. , Canada, etc.	A606 - 52	AE68040001
Savin ST28P	120/ 60	U. S. A.	A606 - 55	5A28040001
Ricoh ST28P	120/ 60	U. S. A., etc.	A606 - 57	A7068060251
NRG ST28P	120/ 60	U. S. A. , Canada, etc.	A606 - 62	AE58040001
NRG ST28P	230/ 60	Europe	A606 - 66	3K504780001
Ricoh ST28P	230/ 50	Europe	A606 - 67	A7068040822

Model: Sorter Stapler for F401S		Date: 31-Mar-99	No.: 5
Modified Article: Pressure Spring		Prepared by: F. Noguchi	
From: GTSS Field Information Dept			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

Please correct your parts catalog as follows.

Old part number	New part number	Description	Qty	Page	Index	Note
A3772117	AA060657	Pressure Spring	2	19	22	

Model: Sorter Stapler for F401S/C-Bird		Date: 15-Apr-99	No.: MA606006
Modified Article: Punch Drive Bracket (2 Holes)		Prepared by: F. Noguchi	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☒ Part standardization	☐ Other	

Due to parts standardization, the punch drive bracket has been changed.

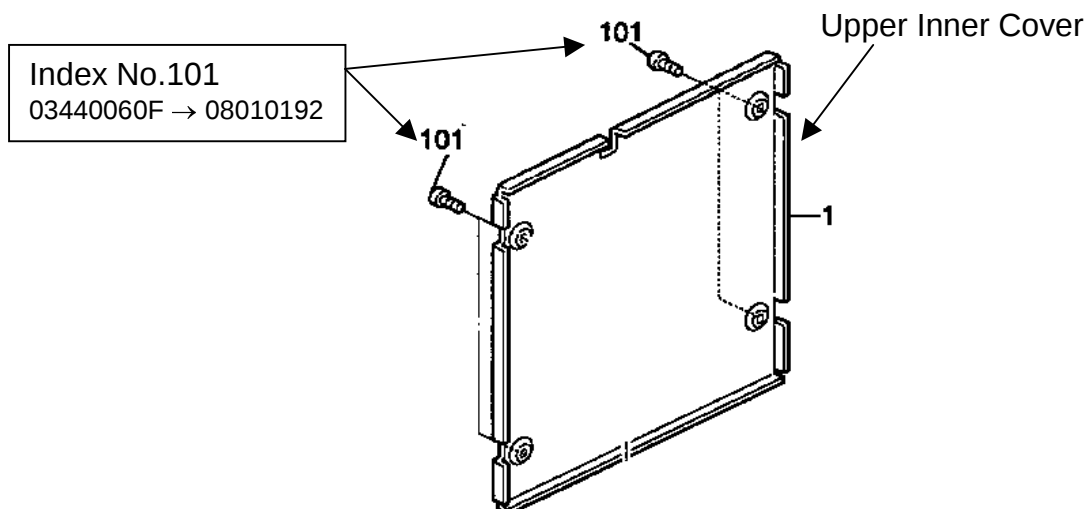
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A6067141	A8217141	Punch Drive Bracket (2 Holes)	1	O/O	23	11	

Model: Sorter Stapler for F401S/C-Bird		Date: 30-Jun-99	No.: MA606007
Modified Article: Philips Truss Head Screw – M4x6		Prepared by: F. Noguchi	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

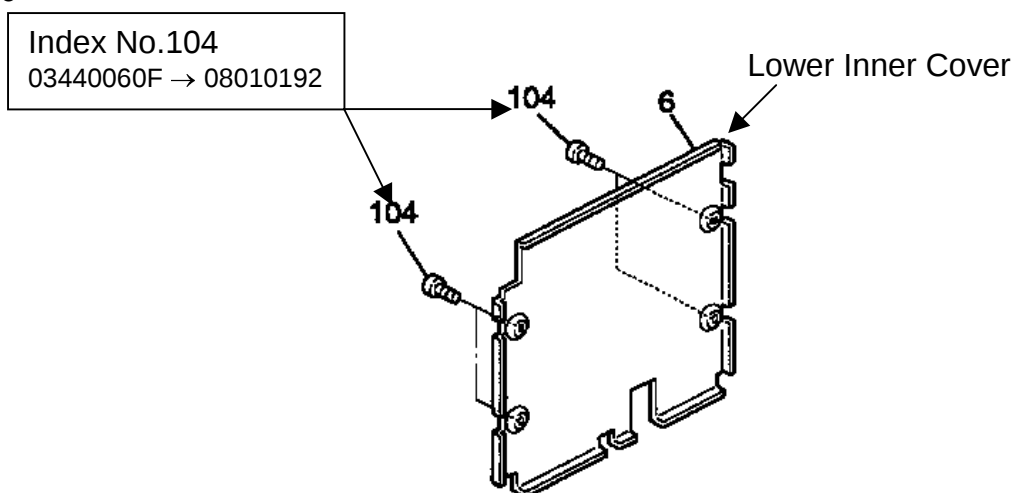
When clearing a misfeed, it is not uncommon for the cover screws to scratch the back of the hand. To prevent this, the shape of the tip of the screw has been rounded off.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
03440060F		Philips Truss Head Screw – M4x6	n - n	X/O	19	101	
	08010192	Bind Screw – M4x8			21	104	

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Model: Sorter Stapler for F401S/C-Bird

Date: 30-Jun-99

No.: MA606007

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin ST28	120/ 60	U. S. A.	A606 - 15	Service Parts only
Ricoh ST28	120/ 60	U. S. A., etc.	A606 - 17	A7069060001
	230/ 50	Europe, etc.		
NRG ST28	120/ 60	U. S. A. , Canada, etc.	A606 - 22	AE49060001
	230/ 50	Europe, etc.		
Infotec ST28	230/ 50	Europe	A606 - 26	Service Parts only
NRG ST28P	120/ 60	U. S. A. , Canada, etc.	A606 - 52	AE69060001
Savin ST28P	120/ 60	U. S. A.	A606 - 55	Service Parts only
Ricoh ST28P	120/ 60	U. S. A., etc.	A606 - 57	Service Parts only
NRG ST28P	120/ 60	U. S. A. , Canada, etc.	A606 - 62	Service Parts only
Infotec ST28P	230/ 60	Europe	A606 - 66	Service Parts only
Ricoh ST28P	230/ 50	Europe	A606 - 67	A7069060015